

# UNIFORM SEMI-AUTOMATIC WAT CASE SEALER

It is widely acknowledged that a case sealed with water-activated tape has the most secure closure. Due to changes in the corrugate industry, the need for a bond that will stick to high-recycled content corrugate to provide a more secure closure has created a demand for an automated water-activated case sealer. IPG's innovation and commitment to being the market leader in water-activated carton sealing tape led to a solution.

Interpack™ developed a water-activated case sealer that addresses all the previous unfulfilled needs of the market: high throughput speeds, low maintenance and low cost.

Now, closing cartons with water-activated tape can be faster and easier than ever before. Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC).



#### **FEATURES & BENEFITS**

- Twin 1/3 HP gear motors process heavy cases for 24/7 operation
- New patented roller-style adhesive activation technology self cleans for less maintenance
- Easy loading bottom tape roll with pneumatic carriage
- Simplicity of the tape head assemblies makes it easy to thread the tape roll
- Double wipe down provides an extra secure seal
- Adjustable tape leg lengths
- Large up to 4,500' tape rolls for fewer roll changes
- Slide & lock case height adjustment for quick case size set up

- Side belt drive captures the case between two moving belts for processing stability
- Color coded indicator assures proper spacing between cases
- Powered tape unwind for high output line speeds
- Easy tape head access for routine maintenance





SCAN TO VIEW VIDEO







### **PRODUCT ATTRIBUTES**

CHARACTERISTICS	USA 2024-WAT
Min Case (L x W x H)	6" × 6" × 5"
Max Case (L x W x H)	Inf × 20" × 24"
Case Weight	0 – 85 lbs
Belt Speed	72 ft/min
Electric / Pneumatic	110v., 1ph., 60hz., 10.6A., (2 × 1/3HP) / 9cfm at 90psi
Tape Width	48 – 78 mm (2" – 3¹/8")
Conveyor Height	24" - 30"
Machine Weight	950 lbs crated
Machine Dimensions	81" × 54" × 88.5"



Easily removable tape head



Powerful twin ⅓ HP gear motors



Double wipe-down of tape legs and center seam



Easy tape roll replacement





Slide & lock upper head adjustment



Color coded indicator assures proper spacing between cases



Adhesive activation with patented roller technology



Premium side belt drive

### **OPTIONS & ACCESSORIES**

- Heavy-duty casters
- Tape head spare parts kit
- Infeed table

## **DID YOU KNOW?**

IPG® offers both paper and reinforced wateractivated tapes in a variety of roll lengths Wateractivated tapes are available in many stock prints or can be customized with logos, QR codes, handling instructions or other messages. Contact your authorized IPG® distributor for details.



